



HORTON BRASSES, INC.

MAKERS OF FINE HARDWARE

~ SINCE 1936 ~

HORTON BRASSES

Manufacturing

FOUNDER FRANK ABNER HORTON

My great grandfather, Frank Horton, was born in Vermont in 1886. At the turn of the century, he migrated to Meriden, Connecticut where he fabricated intricate tooling for the silverware industry. Frank married Angeline Brainard, whose mother was his landlord. Angie had an eye for antiques and had been buying and selling them since she was in her teens. They bought their first house in Berlin in September of 1929. A month later, the stock market crashed and there was no work. Together they fixed furniture, made mirrors and did whatever they could to earn enough money to get by. If some of the original brasses were missing, Frank was able to make an exact copy. It wasn't long before Angie's customers were buying their replacement hardware from Frank – and Horton Brasses was born.

FOUR GENERATIONS OF COMMITMENT TO QUALITY

Jim Horton and his wife Barbara took over the business from Frank. They in turn sold it to their daughter Barbara and her husband Toby Rockwell (now retired).

Those generations held to Frank's high standards, added foundry expertise, and expanded our product line. I hold the reins now and hope that maybe one of my children will want to join the business. I'm proud of our heritage, and will continue Horton Brasses' commitment to produce fine cabinet and furniture hardware, with the finest customer service anywhere.



**HORTON
BRASSES, INC.**

800-754-9127

M-F 8:30 am - 5:00 pm ET

Fax 860-635-6473

See even more at
www.horton-brasses.com

OUR GUARANTEE SINCE 1936

Horton Brasses products are guaranteed for life. If there is ever a problem, let us know and we will replace it. If the hardware does not work for you, it can be returned for a full refund (excluding shipping charges and bright charges).

January 2015

Dear Customer,

Welcome to catalog #79, representing our 79th year in business. Every catalog we produce is a huge undertaking and represents the effort of our entire staff: Pablo in the office who did the layouts, photography, and the vast majority of the work; the office staff who chip in with text, technical details and proofing; and the folks in the shop who have been getting everything ready for photography while getting your orders out on time.

We are quite sure this catalog is going to surprise you—we hope it delights you. The photographs are all new and we have chosen a different approach with the layout. Rather than a near comprehensive detail of each and every product we make, we have chosen to feature a representative sampling of our entire product line. Each page has a small sampling of a specific product group or type. The rest of our line can be found online.

While we will always be a traditional manufacturer of reproduction hardware, increasingly we are expanding into traditional and transitional hardware for the kitchen and bath. With that in mind we have several new product lines for you and your clients. They include new families of stunning English made cabinet hardware, the *Jefferson* and *Bourneville* ranges, additions to our *Bakes* and *Queslett* ranges. We have created a unique new pair of iron pulls we call the *Williamsburg* range that are inspired



by the converted factories in Brooklyn, NY and other places. We aim to continue to expand our offerings and give you and your clients more great choices for cabinetry and furniture.

After a long recession, we remain a busy and thriving company. We thank you and your continued patronage. It

means the world to us that you are still here. As always, we ship-fast. Most orders ship within 24 hours, and some can take a few days. We have a giant inventory and we will notify you quickly in the rare occurrence of a back order.

Custom work is an area that we continue to focus on, from custom finishes to some custom fabrication options. We think it's important to be able to offer you unique choices that you just don't find anywhere else. From polished nickel Chippendale pulls, to one of a kind hand forged iron strap hinges. If you have a special piece or project, and off the shelf just won't cut it—give us a call. We may be able to make it, and if not we can point you in the right direction.

As always, feel free to contact me directly with questions, comments, and complaints.

My sincerest regards,

Orion Horton Henderson
orion@horton-brasses.com

Fine Reproduction Hardware since 1936

THE HORTON FINISH

The Horton Finish is the result of years of effort and is very special. There are 7 Horton Finishes. Regardless of which you choose, some things never change. •There is no lacquer on any Horton Finish. •We always start with solid brass.

•Every Horton Finish is applied by hand. We take no shortcuts.



ANTIQUÉ

Antique is our most popular finish. The color of antique brass can vary, and we hope our photography shows the variety of hues well. Antique is a soft, brown finish, with the patina of old brass. It can be lightened with brass polish, or buffed off completely. It is not lacquered, and is an extremely versatile finish.



LIGHT ANTIQUÉ

We 'invented' Light Antique because customers wanted an antique finish with more shine. They described their efforts to produce the effect they wanted and we experimented. The buffer uses a very soft brush to remove some of the antique color causing the brass color to intensify and acquiring a soft glow. The extra sheen is very natural looking and the result is gorgeous.



DARK ANTIQUÉ

Customers began asking for a very black finish about 9 years ago. We experimented and were able to produce the dark, nearly black finish they wanted. It has a satin sheen, it is not glossy. Some companies call it Oil Rubbed Bronze but we like Dark Antique better. Like all un-lacquered hardware, it will change over the years. A piece of hardware that is rarely handled will get darker, but one that is used often will lighten. If you do not want your hardware to change, call us for details on a custom lacquered finish.



SEMI-BRIGHT

Semi-bright is the simplest and most natural finish there is. Brass hardware is simply brushed with mineral oil. We use soft wire brushes no thicker than human hair and then carefully dry the hardware in ground corn cob. The pale yellow color of the brass is very evident, and the surface has a lovely satin sheen.



BRIGHT

Bright brass (also known as polished brass) is another very natural finish. Brass hardware is hand polished with the help of several high speed soft, cotton buffing wheels. The buffer uses several different waxy compounds on his wheels. Each gets him one step closer to the truly brilliant, mirror-like shine we are seeking. Producing our Bright brass finish is very time consuming and requires a high degree of skill. Generally, Bright brass costs 20% more than other brass finishes. We designate the finish Bright (+20%) whenever there is an up-charge.



POLISHED NICKEL

Our customers began to ask for nickel in the 1990's. Polished Nickel is just as reflective as Bright brass but is silver colored. First solid brass hardware is hand buffed to a mirror finish using exactly the same process we use for Bright brass. Then the nickel plating is applied several times. It is not a thin coating but is a durable one and has great depth. Once the plating process is completed, the buffing procedure is repeated to insure that the nickel is as shiny as it can be. Polished Nickel is very compatible with chrome and stainless steel appliances and fixtures.



SATIN NICKEL

Satin Nickel is a soft silver finish. Its color and texture works well with stainless steel, plus it complements quartz and granite surfaces. We produce it just exactly like we do the Semi-Bright brass finish. Then the nickel is applied repeatedly, and last but not least, the hardware is brushed again. Each piece of satin nickel has an exquisite luster that is very touchable and pleasing. Nickel does not age-it neither darkens nor lightens in time.

WE CAN CUSTOMIZE YOUR FINISH

Want your finish a little lighter, darker, more shine, less shine? Professional lacquering? Do you want nickel, copper, silver or gold plating on our brass hardware? We can oblige. Because we do all our finishing right here, we control the finishing process. We're fast too—we usually ship special orders the next day. Custom plating takes about 3 weeks. I'll bet you won't find that service anywhere else.

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Jefferson

All hardware shown in Polished Nickel.
See the rest of the finishes online at
www.horton-brasses.com/jeffersonpulls.asp

Available
Finishes

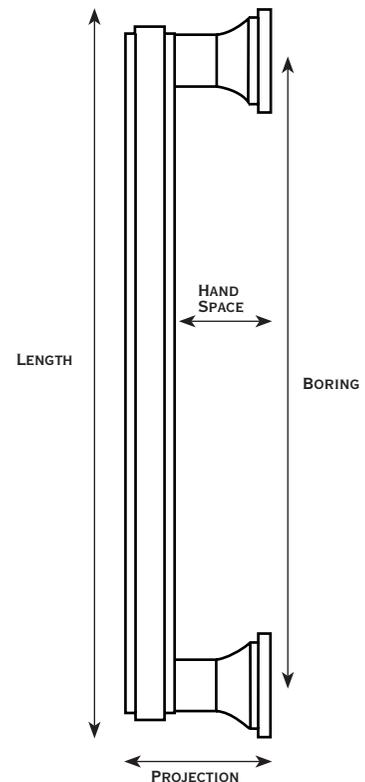
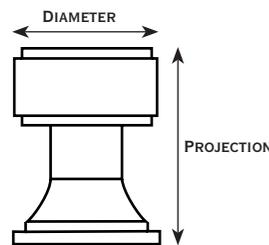
The Jefferson range looks great, but it feels even better. Precision machined in England with finishing done both in the UK and in our shop—the Jefferson may be our newest flagship. The design incorporates classic Art Deco elements and has a certain gravitas to it. Featured here in polished nickel, we think it also looks extraordinary in our dark antique finish—shown online.

JK-2 - 1¹/₄" Knob

1³/₄" projection, 1¹/₄" diameter, 1¹/₄" base
A, DA, LA, SB, B \$105.00
SN, PN \$105.00

JK-1 - 1¹/₂" Knob

2¹/₈" projection, 1¹/₂" diameter, 1¹/₂" base
A, DA, LA, SB, B \$110.00
SN, PN \$110.00



	Brass	Nickel	length	width	projection	hand space	boring
JP-1 12"	\$258.00	\$258.00	13 ¹ / ₈ "	1 ³ / ₁₆ "	1 ⁹ / ₁₆ "	1 ¹ / ₁₆ "	12"
JP-2 8"	\$186.00	\$186.00	9"	1"	1 ¹ / ₈ "	3/4"	8"
JP-3 6"	\$174.00	\$174.00	7"	1"	1 ¹ / ₈ "	3/4"	6"
JP-4 4"	\$164.00	\$164.00	5"	1"	1 ¹ / ₈ "	3/4"	4"





Bourneville

All hardware displayed in Polished Nickel finish above.
See the rest of the finishes online at
www.horton-brasses.com/bourneville.asp

Available
Finishes

Bourneville is a small village south of Birmingham, England. You might know it today from its connection to the Cadbury family.

Historically, Bourneville had many stables and a thriving group of blacksmiths. The Bourneville range blends history through design with a profile that blends the shape of the smith's anvil with a chocolate drop.

Sand cast in the U.K., hand finished in our Connecticut factory.

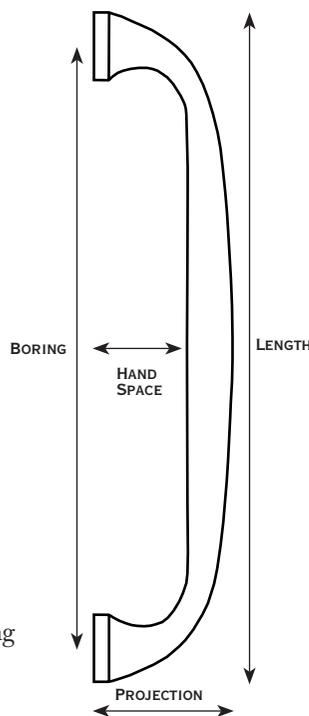
BVK-2 - 1³/₈" Knob

⁷/₈" projection, 1³/₈" length, ⁷/₈" width, ⁷/₈" x ⁹/₁₆" base
A, DA, LA, SB, B \$43.00
SN, PN \$43.00

BVK-1 - 2" Knob

1¹/₄" projection, 2" length, 1¹/₄" width, 1¹/₄" x ⁷/₈" base
A, DA, LA, SB, B \$57.25
SN, PN \$57.25

	Brass	Nickel	length	width	projection	hand space	boring
BV-1 10"	\$184.75	\$184.75	10 ¹⁵ / ₁₆ "	1 ¹ / ₂ "	1 ¹⁵ / ₁₆ "	1 ³ / ₁₆ "	10"
BV-2 6"	\$93.50	\$89.75	6 ⁵ / ₈ "	1 ¹ / ₄ "	1 ¹ / ₂ "	1"	6"
BV-3 3"	\$40.75	\$40.75	3 ³ / ₁₆ "	1 ³ / ₁₆ "	1 ¹ / ₈ "	1 ³ / ₁₆ "	3"





Available Finishes



Queslett

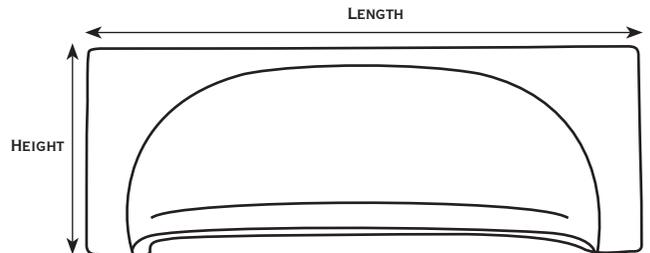
Our Queslett Bin Pulls take their name from the Queslett region of Birmingham, where they were designed.

These sand cast pulls have a luxurious texture and substantial heft. Queslett Bin Pulls will look beautiful on your cabinetry with no mounting screws visible. Mix with other knobs and pulls from the Horton Brasses hardware collection or use the Queslett in a variety of sizes.

We think the largest works both horizontally and vertically and lends itself particularly well to dishwashers & fridges. The smallest is an absolutely darling fit for spice drawers and narrow pull-outs.

Quintessentially British, crafted of the highest quality materials by skilled artisans, Queslett Bin Pulls complement extraordinary kitchens.

*Q-203, Q-96 and Q-40 Dark Antique displayed above.
See the rest of the finishes online at
www.horton-brasses.com/queslettpulls.asp*



Q-40 Bin Pull

$2\frac{9}{16}$ " length $1\frac{5}{8}$ " height
 $1\frac{7}{16}$ " boring $\frac{7}{8}$ " projection

Brass \$33.25
Nickel \$35.00

Q-96 Bin Pull

$4\frac{1}{4}$ " length $1\frac{5}{8}$ " height
 $3\frac{3}{4}$ " boring $\frac{7}{8}$ " projection

Brass \$38.25
Nickel \$44.00

Q-203 Bin Pull

9" length $1\frac{5}{8}$ " height
8" boring $\frac{7}{8}$ " projection

Brass \$97.50
Nickel \$96.25

QK-1 Knob

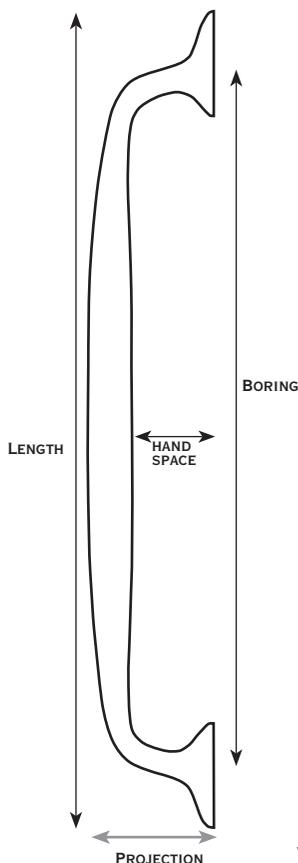
$1\frac{1}{4}$ " projection, $1\frac{3}{8}$ " diameter, $\frac{1}{2}$ " base, $1\frac{1}{2}$ " backplate
A, SB, B, LA, DA \$74.00
SN, PN \$74.00



Bakes pulls and knobs shown in Dark Antique above.
See the rest of the finishes online at www.horton-brasses.com/Bakespulls.asp

Available Finishes

- A
- SB
- B
- SN
- PN
- LA
- DA
- AL
- BL
- DL



Bakes

Designed by an English cabinetmaker working in America, the Bakes pull is a simple design that can be incorporated into all areas of a cabinet project – from the refrigerator and dishwasher to the smallest drawer.

There is no historical precedent for appliance pulls; but the Bakes pull is a close copy of an antique icebox handle – scaled for use on modern cabinetry. Use them on cabinetry in your kitchen, laundry room and throughout the house.

Mounted either horizontally or vertically, these pulls make a bold statement and tie all areas of your room together.

Sand cast from solid brass in England, we hand finish them here in Connecticut.

BBK-1 Bakes Knob

1 1/2" diameter \$60.00

BBK-2 Bakes Knob

1 1/4" diameter \$56.00

BBK-3 Bakes Knob

1" diameter \$46.00

	Brass	Nickel	length	width	projection	hand space	boring
BB-1 15"	\$331.00	\$389.00	14 3/4"	1 1/2"	2"	1 1/4"	13"
BB-2 10"	\$84.00	\$92.50	9 1/2"	7/8"	1 1/2"	15/16"	8 3/16"
BB-3 7"	\$75.50	\$87.25	7 3/16"	3/4"	1 3/16"	3/4"	5 15/16"
BB-4 6"	\$69.75	\$77.75	6 1/8"	1/2"	1"	5/8"	5"
BB-5 5"	\$71.50	\$71.50	5 1/8"	1/2"	1"	5/8"	4"

Elegant Round Knobs

Our newest knobs come in both a smooth and beehive style, in two sizes and all 7 finishes. We show both the 1 1/4" and 1 1/2" size on this page. These knobs are heavy and substantial, making a statement wherever they are used. Precision machined in England and hand finished in our Connecticut factory.

K-5 - 1 1/4" Smooth Round Knob

1 3/4" projection, 1 1/4" diameter, 1 1/4" base
 A, DA, LA, SB, B \$31.00
 SN, PN \$36.75

K-5 - 1 1/2" Smooth Round Knob

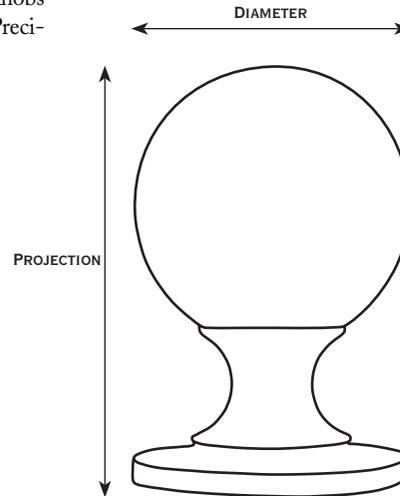
2 1/8" projection, 1 1/2" diameter, 1 1/2" base
 A, DA, LA, SB, B \$36.25
 SN, PN \$53.25

K-6 - 1 1/4" Beehive Knob

1 3/4" projection, 1 1/4" diameter, 1 1/4" base
 A, DA, LA, SB, B \$31.00
 SN, PN \$35.50

K-6 - 1 1/2" Beehive Knob

2 1/8" projection, 1 1/2" diameter, 1 1/2" base
 A, DA, LA, SB, B \$36.25
 SN, PN \$51.50



Available
Finishes



*K-5 and K-6 Antique displayed below.
 See the rest of the finishes online at
www.horton-brasses.com/elegantround.asp*



Classic Kitchen Knobs

Our classic kitchen knobs are timeless. Made from solid brass and hand finished one at a time, each is a pleasure to see and use. Finding the right amount of blending between the kitchen knob and your furniture, door or cabinets is possible through a choice of seven finishes in three different sizes. The smooth, elegant style is more than an attractive fixture. For regular, long-term use, the firm, rounded surface offers a comfortable grip.

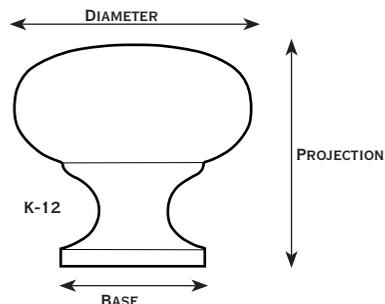
K-12 Knob with machine screw

$\frac{3}{4}$ " diameter, $\frac{7}{16}$ " base, $\frac{3}{4}$ " projection	\$5.25
1" diameter, $\frac{5}{8}$ " base, 1" projection	\$7.25
1 $\frac{1}{4}$ " diameter, $\frac{3}{4}$ " base, 1 $\frac{1}{8}$ " projection	\$9.00

BP-14 1 $\frac{1}{4}$ " diameter

optional backplate for all K-12 knobs

A, LA, DA, SB, B(+20%)	\$3.75
SN, PN	\$8.00



Available Finishes



*K-12 Antique displayed below.
See the rest of the finishes online at
www.horton-brasses.com/solidbrassround1.asp*





*BN-3 and BN-4 Polished Nickel shown above.
See the rest of the finishes online at
www.horton-brasses.com/binpulls.asp*

Available Finishes



Bin Pulls

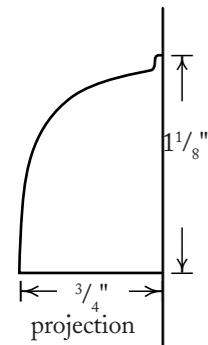
Practical and popular, these bin pulls are a joy to use. Smooth and well proportioned, they are suitable for any sized drawer. Use one in the center or two on wider drawers.

Forged from solid brass for strength and precision; the edges are smooth for a comfortable grip. Use them without worry on even the heaviest drawers.

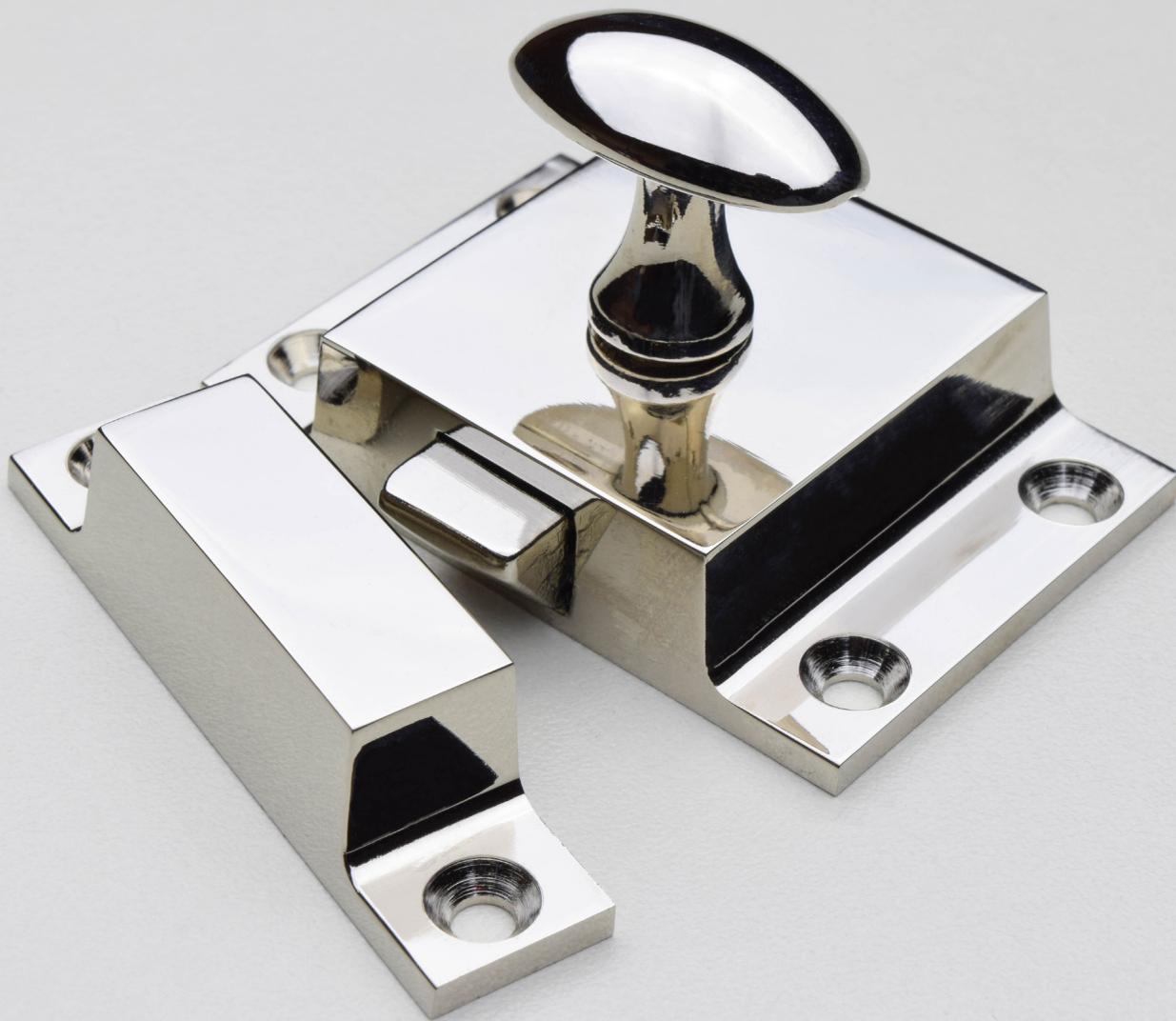
BN-2 Bin Pull \$12.25
 $3\frac{1}{4}$ " between screws
 overall size: $3\frac{3}{4}$ " x $1\frac{1}{8}$ "

BN-3 Bin Pull \$12.25
 $3\frac{9}{16}$ " between screws
 overall size: 4" x $1\frac{1}{8}$ "

BN-4 Bin Pull
 overall size: $3\frac{5}{8}$ " x $1\frac{11}{16}$ " , $\frac{3}{4}$ " projection, 3" boring
 A, DA, LA, SB, B \$30.75
 SN, PN \$40.50



BN-2 and BN-3 are supplied with #4, $\frac{5}{8}$ " long slotted screws. Tell us if you prefer phillips screws. BN-4 are supplied with 1" M4 machine screws



Pantry Latch

*SL-6 Polished Nickel displayed above.
See the rest of the finishes online at
www.horton-brasses.com/pantrylatch.asp*

Available
Finishes

Our most popular latch, this is a beautiful piece of kitchen hardware. These turn-of-the century latches were used in butler pantries. The clean, simple shape makes them just as beautiful on country cabinets as they are on contemporary cabinetry. Precision forged from solid brass and hand finished, our pantry latches are available in seven finishes and each latch comes with slotted screws.

SL-4 Pantry Latch \$28.50

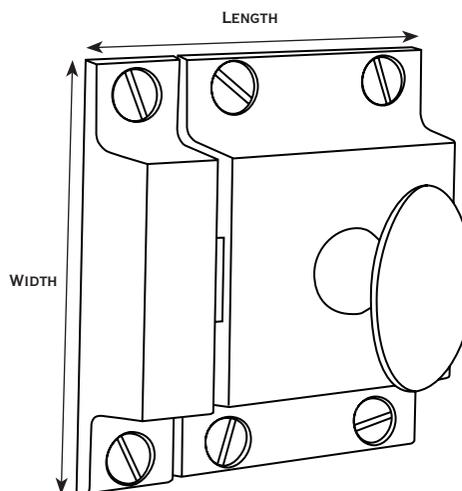
Plunger extends $\frac{3}{16}$ " for close tolerance cabinetry with narrow gaps of $\frac{1}{16}$ " to $\frac{3}{32}$ ".

- #4, $\frac{5}{8}$ " slotted or phillips screws
- knob size: $\frac{7}{16}$ " x $\frac{3}{4}$ "
- overall size: $1\frac{9}{16}$ " width x $1\frac{13}{16}$ " length

SL-6 Pantry Latch \$37.00

Plunger extends $\frac{1}{4}$ " and is suitable for wider gaps. This is especially important on older cabinets.

- #6, $\frac{5}{8}$ " slotted or phillips screws
- knob size: $\frac{5}{8}$ " x $1\frac{1}{16}$ "
- overall size: $2\frac{1}{8}$ " width x $2\frac{1}{4}$ " length





Cast Brass Knobs



Available
Finishes

These late 19th century knobs have a wonderfully detailed flower cast right into the top. Use them alone or with the cast brass bin pulls. Three sizes make it very easy to use them everywhere. All three knobs are available in our five brass finishes, but we now stock K-14 in satin nickel and polished nickel, and the other sizes are available as a special order.

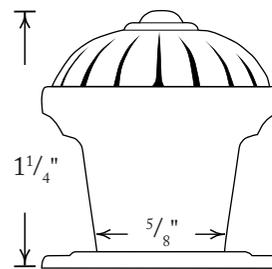
K-16 knob — $\frac{5}{8}$ " diameter	\$7.00
K-15 knob — 1" diameter	\$7.25
K-14 knob — $1\frac{3}{8}$ " diameter	\$7.50
K-14 knob — PN or SN	\$21.00

K-13 with $1\frac{1}{4}$ " dia. backplate, $1\frac{1}{4}$ " diameter

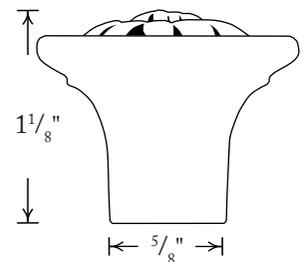
Brass	Nickel
\$11.25	\$21.75

VT-71 bin pull — $3\frac{5}{8}$ " x $1\frac{3}{8}$ " overall size,
 $3\frac{1}{4}$ " distance between screws
\$13.00

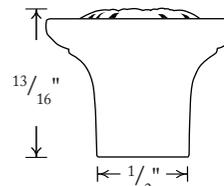
*K-13, K-14 and K-15 Polished Nickel displayed above.
See the rest of the finishes online at
www.horton-brasses.com/castbrassknobs.asp
VT-71 Polished Nickel can be found at
www.horton-brasses.com/castbrassbin3.asp*



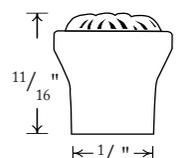
K-13 Actual size



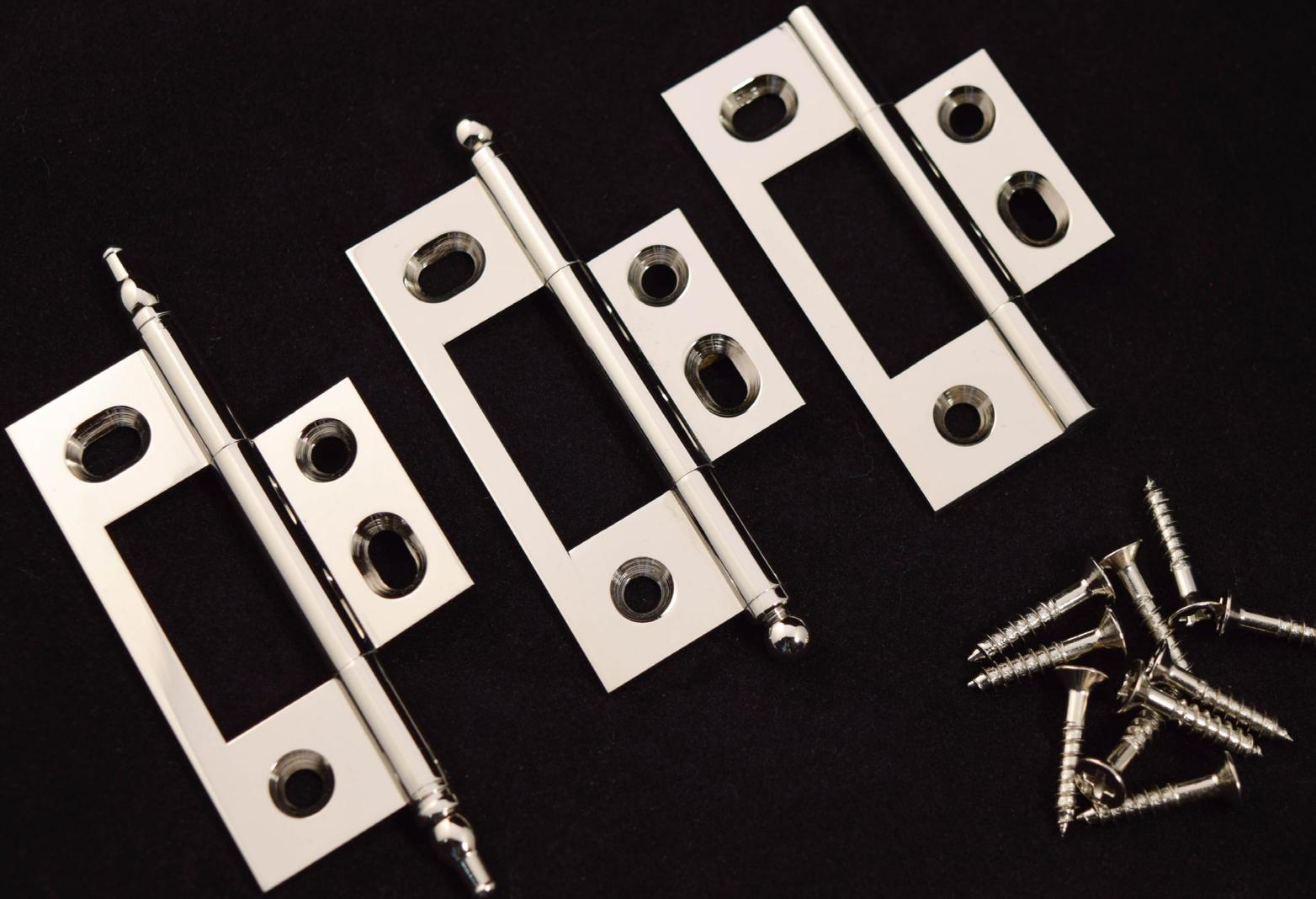
K-14 Actual size



K-15 Actual size



K-16 Actual size



Non-Mortised Hinges

The finest non-mortised hinge you will ever find. Our best selling hinge in your choice of 7 finishes and 3 tips. These hinges are $\frac{3}{32}$ " thick and are designed for use on $\frac{3}{4}$ " thick cabinet doors. A back bevel of 2-3 degrees is required for installation on any cabinets. There is a slot on each leaf for adjustment.

- #6 $\frac{3}{4}$ " long phillips screws included
- Slotted screws are available on request
- Also comes with zinc plated steel pilot screws

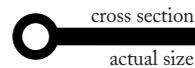
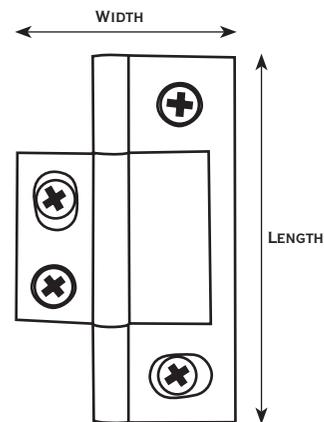
NM-3 ball tip \$15.00 pair
 $1\frac{1}{2}$ " wide, $2\frac{1}{2}$ " length

NM-5 finial tip \$15.00 pair
 $1\frac{1}{2}$ " wide, $2\frac{1}{2}$ " length

NM-7 plain top \$15.00 pair
 $1\frac{1}{2}$ " wide, $2\frac{1}{2}$ " length



*NM-5, NM-3 and NM-7 Polished Nickel displayed above.
 See the rest of the finishes online at
www.horton-brasses.com/nonmortised2.asp*



	A
	SB
	B
	SN
	PN
	LA
	DA

Available Finishes



Available
Finishes

Precision Butt Hinge

Our precision butt hinges are exceptional. The hinge barrel has seven finely machined knuckles. The fixed pin will never loosen, and each leaf is $\frac{3}{32}$ " thick. These are available in two sizes, with plain ends or ball tips and in seven different finishes.

PB-407	$1\frac{1}{2}$ " x 2"	\$18.50 pair
PB-407B	$1\frac{1}{2}$ " x 2"	\$19.00 pair
PB-409	$1\frac{1}{2}$ " x $2\frac{1}{2}$ "	\$21.50 pair
PB-409B	$1\frac{1}{2}$ " x $2\frac{1}{2}$ "	\$22.00 pair

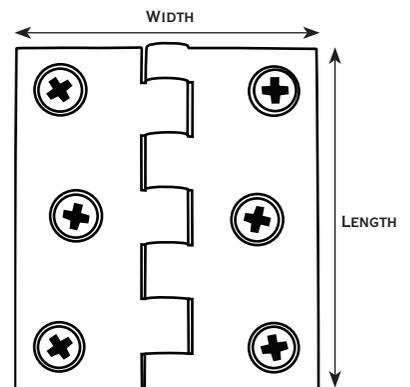
NEW FOR ALL HINGES

All brass finished hinges come with two complete sets of screws—one set is solid brass and finish matched to the hinges, the other set is zinc plated steel for use in all of your fittings.



actual size
cross-section

*PB-407 Bright and PB-409B Polished Nickel displayed above.
See the rest of the finishes online at
www.horton-brasses.com/precisionbutt.asp*

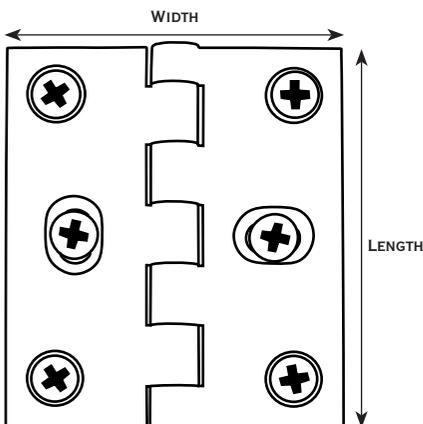




PB-408B Polished Nickel and PB-410
 Bright displayed above.
 See the rest of the finishes online at
www.horton-brasses.com/precisionbutt.as

Large Precision Butt Hinge

A new, wider butt hinge made specifically for 1" thick cabinetry. Each hinge is solid brass extrusion and machined with seven well fitted knuckles. The fixed pin will never loosen and the ball tips will never fall out. Each leaf is $\frac{3}{32}$ " thick and $\frac{3}{4}$ " wide - allowing a full $\frac{1}{4}$ " of wood behind the hinge on 1" doors. The center hole in each leaf is slotted to allow for micro adjustments and easier installation. Always in stock; seven finishes, two sizes and two tops.



PB-408	$1\frac{3}{4}$ " x 2"	\$21.50 pair
PB-408B	$1\frac{3}{4}$ " x 2"	\$22.00 pair
PB-410	$1\frac{3}{4}$ " x $2\frac{1}{2}$ "	\$24.50 pair
PB-410B	$1\frac{3}{4}$ " x $2\frac{1}{2}$ "	\$25.00 pair



- for cabinet doors $\frac{7}{8}$ " to $1\frac{1}{8}$ " thick
- #6, $\frac{3}{4}$ " long screws included
- please choose: slotted or phillips
- zinc plated screws are included

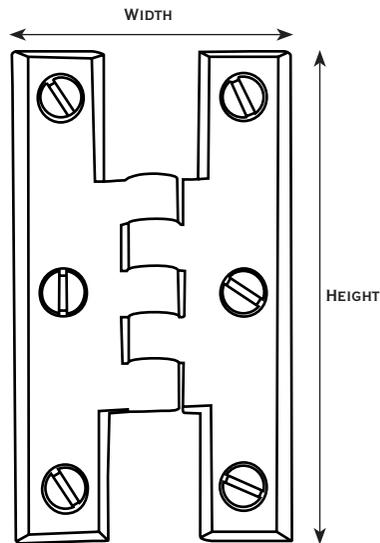
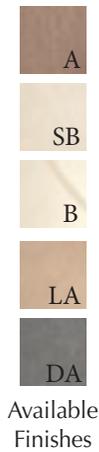
Available
Finishes



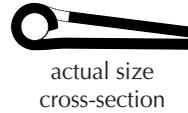
Surface Mounted & Mortised Butt Hinge

Our rolled barrel butt hinge is simply the best rolled barrel hinge on the market. About the thickness of a dime, the five knuckles are well aligned, snug, and work smoothly year after year.

Our H Hinges are beautifully forged. They have a wonderful bevel around the edge, and the barrels are carefully machined. Brass H hinges add a gracious beauty to any inset cabinet door. Use them everywhere or in a few special nooks. Offered in four different sizes and five different finishes.

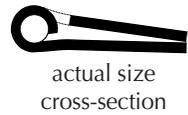


HH-2	
2 1/2" (1 3/8" wide)	\$45.75 pair
3" (1 7/16" wide)	\$53.00 pair
3 1/2" (1 1/2" wide)	\$64.75 pair
4" (1 5/8" wide)	\$74.50 pair



DH-2 1 5/8" x 2 1/2" \$14.50 pair

- for cabinet doors 3/4"-1" thick
- #6, 3/4" long screws included
- please choose: slotted or phillips



CP-11 1 9/16" x 2" \$12.50 pair

- for cabinet doors 3/4" thick
- #5, 3/4" long screws included
- please choose: slotted or phillips

*DH-2, CP-11 Antique shown below.
See the rest of the finishes online at
www.horton-brasses.com/rolledbarrel.asp
View the rest of HH-2 finishes at
www.horton-brasses.com/brasshinges.asp*



